



# Material Safety Data Sheet

The information presented in these forms is believed to be correct and sufficient to meet the requirements of OSHA Hazard Communication standard (29 CFR 1910.1200) concerning worker's right to know.

This MSDS covers the following Aervoe aerosol products.

## PRODUCT NAME:



3423 Reliable Release General Purpose Silicone Mold Release  
 3445 Reliable Release Heavy Duty Silicone Mold Release  
 3452 Reliable Release Lecithin Mold Release  
 3460 Reliable Release Paintable Mold Release  
 3470 Reliable Release Mold Release For Epoxy  
 3480 Reliable Release Food Safe Mold Release

## SECTION I - MANUFACTURER IDENTIFICATION

**MANUFACTURER'S NAME:** Aervoe Industries Inc.  
**INFORMATION PHONE:** 775-782-0100  
**DATE REVISED:** 01-21-04

**ADDRESS:** 1198 Mark Circle, Gardnerville, NV 89410  
**EMERGENCY PHONE:** 1-800-424-9300  
**REASON REVISED:** Updated

## SECTION II - HAZARDOUS INGREDIENTS / SARA III INFORMATION OCCUPATIONAL EXPOSURE LIMITS

HAZARDOUS COMPONENTS	WEIGHT PERCENT	OSHA PEL	ACGIH TLV	LD50 SPECIES & ROUTE	LC50 SPECIES & ROUTE
*Hexane (CAS 110-54-3)	50 - 70	500 ppm	50 ppm (skin)	2870 mg / kg (Rat-Oral)	N / AV
Hydrocarbon Propellant (CAS 68476-86-8)	10 - 30	1000 ppm	1000 ppm	N / AV	N / AV

\*Indicates toxic chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372.

**NOTE:** N / AP = Not Applicable N / AV = Not Available

## SECTION III - PHYSICAL / CHEMICAL CHARACTERISTICS

**BOILING POINT:** N / AP  
**ODOR THRESHOLD:** N / AV  
**EVAPORATION RATE:** Faster than n-Butyl Acetate  
**SPECIFIC GRAVITY (H20=1):** 0.6 to 0.7  
**VAPOR DENSITY:** Heavier than air  
**APPEARANCE AND ODOR:** Clear & colorless liquid with a hydrocarbon odor.  
**COEFFICIENT OF WATER/OIL DIST:** N / AV  
**SOLUBILITY IN WATER:** Insoluble

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

**FLASH POINT:** < 0° F (-18° C) **METHOD USED:** Estimated **FLAMMABLE LIMITS IN AIR BY VOLUME - LOWER:** 1.1% **UPPER:** 9.5%  
**EXTINGUISHING MEDIA:** Carbon Dioxide, Dry Chemical, Water Spray  
**SPECIAL FIRE FIGHTING PROCEDURES:** Use water spray to cool containers exposed to heat or fire to prevent pressure build up. Self-contained breathing apparatus should be used if product is involved in fire.  
**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Treat as cylinders of compressed gas. Closed containers may rupture due to pressure build up from extreme heat or fire.  
**SENSITIVITY TO IMPACT:** Do not puncture  
**SENSITIVITY TO STATIC DISCHARGE:** Primarily vapors  
**FLAMMABILITY:** Flammable aerosol under conditions of sparks, flame, or hot surfaces.

## SECTION V - REACTIVITY DATA

**STABILITY:** Stable  
**CONDITIONS TO AVOID:** Open flames, sparks, electrical arcs.  
**INCOMPATIBILITY (MATERIALS TO AVOID):** Strong oxidizing agents.  
**HAZARDOUS DECOMPOSITION OR BY-PRODUCTS:** Carbon Dioxide, Carbon Monoxide  
**HAZARDOUS POLYMERIZATION:** Will not occur

## SECTION VI - HEALTH HAZARD DATA

**INHALATION:** Respiratory tract irritant. May cause dizziness, light-headedness and / or headaches.  
**SKIN CONTACT:** Prolonged or repeated contact may cause irritation and dermatitis.  
**EYE CONTACT:** Painful with slight to moderate irritation.  
**SKIN ABSORPTION:** Not likely to be absorbed in toxic amounts under normal use.  
**INGESTION:** Not likely in normal use but swallowing large amounts may be harmful.  
**CARCINOGENICITY:** The ingredients are not listed as a human carcinogen by IARC, ACGIH, NTP, or OSHA.  
**TERATOGENICITY:** Not established **MUTAGENICITY:** Not established  
**MEDICAL CONDITION GENERALLY AGGRAVATED BY EXPOSURE:** Not established.  
**EMERGENCY AND FIRST AID PROCEDURES:** INHALATION - Remove from exposure, seek medical attention if signs/symptoms persist.  
 SKIN - Wash affected area with soap and water, remove contaminated clothing, seek medical attention if irritation persists.  
 EYES - Flush immediately with water for 15 minutes, seek medical attention if irritation persists.  
 INGESTION - Do NOT induce vomiting, drink plenty of water, seek medical attention if irritation persists.

## SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Remove all sources of ignition. Ventilate area. Prevent from entering a watercourse. Use an inert absorbent material and non-sparking type tools.  
**WASTE DISPOSAL METHOD:** Dispose of in accordance with local, state and federal regulations. Do not incinerate closed containers.  
**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:** Do not store above 120° F. Do not store or use near heat, sparks or flame.  
**OTHER PRECAUTIONS:** Do not smoke while using this product.

## SECTION VIII - CONTROL MEASURES

**RESPIRATORY PROTECTION:** In areas with poor ventilation, use a NIOSH approved Organic Vapor Cartridge Respirator. For concentrations above the TLV (as defined in Section II), use a positive air supplied respirator.  
**VENTILATION:** General ventilation to maintain exposure limits below TLV's as defined in Section II.  
**PROTECTIVE GLOVES:** Chemical resistant gloves such as Neoprene or Nitrile rubber.  
**EYE PROTECTION:** Safety glasses or goggles.  
**OTHER PROTECTIVE CLOTHING OR EQUIPMENT:** None  
**WORK / HYGIENIC PRACTICES:** Avoid prolonged or repeated contact. Do not breathe vapors. Wash contaminated clothing prior to reuse.

## SECTION IX - DISCLAIMER

THE INFORMATION CONTAINED HEREIN IS BELIEVED TO BE ACCURATE BUT IS NOT WARRANTED TO BE SO. NOTHING CONTAINED HEREIN CONSTITUTES A SPECIFICATION NOR IS IT INTENDED TO WARRANT SUITABILITY FOR THE INTENDED USE.



# Material Safety Data Sheet

The information presented in these forms is believed to be correct and sufficient to meet the requirements of OSHA Hazard Communication standard (29 CFR 1910.1200) concerning worker's right to know.

This MSDS covers the following AerVOE bulk products.

**PRODUCT NAME:**



- 3423 Reliable Release General Purpose Silicone Mold Release
- 3445 Reliable Release Heavy Duty Silicone Mold Release
- 3452 Reliable Release Lecithin Mold Release
- 3460 Reliable Release Paintable Mold Release
- 3480 Reliable Release Food Safe Mold Release

**SECTION I - MANUFACTURER IDENTIFICATION**

**MANUFACTURER'S NAME:** AerVOE Industries Inc.  
**INFORMATION PHONE:** 775-782-0100  
**DATE REVISED:** 01-21-04

**ADDRESS:** 1198 Mark Circle, Gardnerville, NV 89410  
**EMERGENCY PHONE:** 1-800-424-9300  
**REASON REVISED:** Updated

**SECTION II - HAZARDOUS INGREDIENTS / SARA III INFORMATION  
 OCCUPATIONAL EXPOSURE LIMITS**

HAZARDOUS COMPONENTS	WEIGHT PERCENT	OSHA PEL	ACGIH TLV	LD50 SPECIES & ROUTE	LC50 SPECIES & ROUTE
*Hexane (CAS 110-54-3)	65 - 95	500 ppm	50 ppm (skin)	2870 mg / kg (Rat-Oral)	N / AV

\*Indicates toxic chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372.

**NOTE:** N / AP = Not Applicable N / AV = Not Available

3423MB

**SECTION III - PHYSICAL / CHEMICAL CHARACTERISTICS**

**BOILING POINT:** 149° F (65° C)      **SPECIFIC GRAVITY (H20=1):** 0.7      **COEFFICIENT OF WATER/OIL DIST:** N / AV  
**ODOR THRESHOLD:** N / AV      **VAPOR DENSITY:** Heavier than air      **SOLUBILITY IN WATER:** Insoluble  
**EVAPORATION RATE:** Faster than n-Butyl Acetate      **APPEARANCE AND ODOR:** Clear & colorless liquid with a hydrocarbon odor.

**SECTION IV - FIRE AND EXPLOSION HAZARD DATA**

**FLASH POINT:** -10° F (-23° C)      **METHOD USED:** Estimated      **FLAMMABLE LIMITS IN AIR BY VOLUME - LOWER:**1.1%      **UPPER:** 7.5%  
**EXTINGUISHING MEDIA:** Carbon Dioxide, Dry Chemical, Water Spray  
**SPECIAL FIRE FIGHTING PROCEDURES:** Use water spray to cool containers exposed to heat or fire to prevent pressure build up. Self-contained breathing apparatus should be used if product is involved in fire.  
**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Closed containers may rupture due to pressure build up from extreme heat or fire.  
**SENSITIVITY TO IMPACT:** Do not puncture      **SENSITIVITY TO STATIC DISCHARGE:** Primarily vapors  
**FLAMMABILITY:** Flammable liquid under conditions of sparks, flame, or hot surfaces.

**SECTION V - REACTIVITY DATA**

**STABILITY:** Stable      **CONDITIONS TO AVOID:** Open flames, sparks, electrical arcs.  
**INCOMPATIBILITY (MATERIALS TO AVOID):** Strong oxidizing agents.  
**HAZARDOUS DECOMPOSITION OR BY-PRODUCTS:** Carbon Dioxide, Carbon Monoxide  
**HAZARDOUS POLYMERIZATION:** Will not occur

**SECTION VI - HEALTH HAZARD DATA**

**INHALATION:** Respiratory tract irritant. May cause dizziness, light-headedness and / or headaches.  
**SKIN CONTACT:** Prolonged or repeated contact may cause irritation and dermatitis.  
**EYE CONTACT:** Painful with slight to moderate irritation.  
**SKIN ABSORPTION:** Not likely to be absorbed in toxic amounts under normal use.  
**INGESTION:** Not likely in normal use but swallowing large amounts may be harmful.  
**CARCINOGENICITY:** The ingredients are not listed as a human carcinogen by IARC, ACGIH, NTP, or OSHA.  
**TERATOGENICITY:** Not established      **MUTAGENICITY:** Not established  
**MEDICAL CONDITION GENERALLY AGGRAVATED BY EXPOSURE:** Not established.  
**EMERGENCY AND FIRST AID PROCEDURES:** INHALATION - Remove from exposure, seek medical attention if signs/symptoms persist.  
 SKIN - Wash affected area with soap and water, remove contaminated clothing, seek medical attention if irritation persists.  
 EYES - Flush immediately with water for 15 minutes, seek medical attention if irritation persists.  
 INGESTION - Do NOT induce vomiting, drink plenty of water, seek medical attention if irritation persists.

**SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE**

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Remove all sources of ignition. Ventilate area. Prevent from entering a watercourse. Use an inert absorbent material and non-sparking type tools.  
**WASTE DISPOSAL METHOD:** Dispose of in accordance with local, state and federal regulations. Do not incinerate closed containers.  
**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:** Do not store above 120° F . Do not store or use near heat, sparks or flame.  
**OTHER PRECAUTIONS:** Do not smoke while using this product.

**SECTION VIII - CONTROL MEASURES**

**RESPIRATORY PROTECTION:** In areas with poor ventilation, use a NIOSH approved Organic Vapor Cartridge Respirator. For concentrations above the TLV (as defined in Section II), use a positive air supplied respirator.  
**VENTILATION:** General ventilation to maintain exposure limits below TLV's as defined in Section II.  
**PROTECTIVE GLOVES:** Chemical resistant gloves such as Neoprene or Nitrile rubber.  
**EYE PROTECTION:** Safety glasses or goggles.  
**OTHER PROTECTIVE CLOTHING OR EQUIPMENT:** None  
**WORK / HYGIENIC PRACTICES:** Avoid prolonged or repeated contact. Do not breathe vapors. Wash contaminated clothing prior to reuse.

**SECTION IX - DISCLAIMER**

THE INFORMATION CONTAINED HEREIN IS BELIEVED TO BE ACCURATE BUT IS NOT WARRANTED TO BE SO. NOTHING CONTAINED HEREIN CONSTITUTES A SPECIFICATION NOR IS IT INTENDED TO WARRANT SUITABILITY FOR THE INTENDED USE.